

KITTY CAT
OPERATOR'S
MANUAL
1972



ARCTIC CAT SNOWMOBILES

INTRODUCTION

The Arctic Cat "Kitty Cat" is a child's snowmobile produced for use by responsible children in the 5 to 10-year-old age group under adult supervision. Every effort has been made to insure the child's safety; however, the Kitty Cat is still a motorized vehicle and must be treated with due respect.

This manual is provided to aid you and your child in the safe and trouble-free operation of your new Kitty Cat. Before allowing any children to operate the Kitty Cat, first familiarize yourself with the controls and the safety precautions as explained in this manual. Then instruct each "operator" of the same. Be especially sure that they know how to stop the engine in case of an emergency.

KC 2 8660

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KC 2 8661

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KITTY CAT Specifications

Length, Overall	56 In.
Height, Overall	22 In.
Width, Overall	23 In.
Track Width	10 In.
Track Length On Ground	14 In.
Approximate Weight	100 Lbs.
Fuel Capacity	2 Qts.
Carrying Capacity	1 Rider, 100 Lbs. Max.

Engine Specifications

Make	Arctic Cat (Kawasaki)
Model Number	T5A060S1A
Displacement	60cc (3.66 Cu. In.)
Bore	42 mm (1.65 In.)
Stroke	44 mm (1.73 In.)
Ignition Timing	25° BTDC (0.015 In.)
Spark Plug	NGK B-6H
Spark Plug Gap020 In.
Fuel Mixture Ratio	25:1

SAFETY PRECAUTIONS

Whenever possible, moving parts are completely enclosed; however, DO NOT dress your child in clothing with any strings attached, loose-fitting scarves or long stocking caps which may become entangled in the track or other moving parts.

Keep all protective covers and shields securely fastened in place. The Kitty Cat is designed to carry one rider (driver only) with a maximum weight of 100 pounds.

Never allow children to operate the Kitty Cat on any streets or alleys; nor should it be operated after dark.

Never allow children to operate the Kitty Cat in a reckless or irresponsible manner.

Instruct all "operators" to keep their feet on the running boards at all times.

DO NOT allow sleds or any other object to be towed by the Kitty Cat. The handle on the rear of the machine is for lifting only.

While the Kitty Cat incorporates many of the design features of the larger Arctic Cats which make them exceptionally stable, it still can be upset on a steep side slope. Such operation should be avoided.

As produced, the Kitty Cat has a top speed of about 10 miles per hour. Until the "operator" becomes familiar with the machine, and at all times for younger children, it is suggested that the maximum speed be reduced. (See Governor Adjustment, page 10.)

To prevent injury in case of an emergency situation, the Kitty Cat is provided with a handlebar-mounted safety switch. Instruct each operator on its proper use.

Also provided is a key switch mounted on the engine shroud. The key can be removed to prevent unauthorized operation of the Kitty Cat.

To provide protection against head injuries, all Kitty Cat operators should wear an SAE-approved helmet. (See Accessories, page 15.)

PRE-OPERATING TIPS

To prevent trouble and gain more enjoyment from your Kitty Cat snowmobile, the following steps must be checked every time you start your machine. Taking the few minutes necessary to insure that you and your machine are prepared may prevent a breakdown while snowmobiling. Practice these steps until they become a habit.

1. Check the operation of the throttle control. The control lever should depress without excessive effort and return freely when released.
2. Check the operation of the brake control. The brake should engage upon depressing the control lever approximately 3/4 inch and disengage freely and completely when released. (See page 12 for brake adjustment.)
3. Check the steering to make sure that the skis turn freely. Remove any ice or snow buildup around the steering mechanism.
4. Check the fuel supply. **Always fill the fuel tank before starting.** NEVER fill fuel tank while the engine is hot.
5. Check all points for loose bolts or fasteners which may be loosened by vibration in normal use.
6. Check the weather and wind chill index. Snowmobiling is fun, but don't forget the importance of dressing properly to stay warm. When moving at snowmobile speeds the wind chill factor may be right to cause frostbite to exposed face or hands. Wear Arctic Cat clothing, designed to protect you against the cold.
7. After the engine has been started, check to make sure that the handle-bar mounted safety switch is working properly.

STARTING PROCEDURE

1. Fill the fuel tank with premixed 25 to 1 fuel. (See page 7 for mixing instructions.)
2. Open the fuel shut-off valve located under the fuel tank.

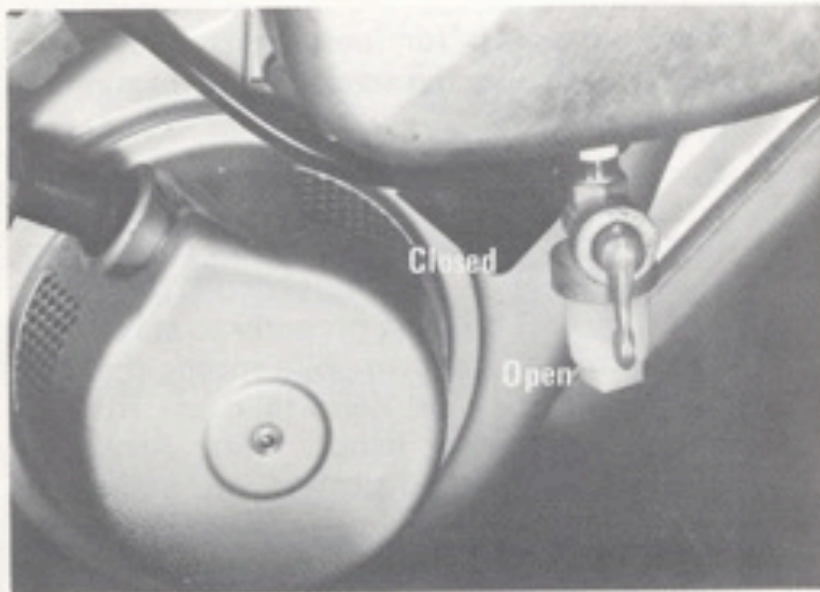


Illustration 2

3. Insert key in the engine-mounted switch and turn to ON position.

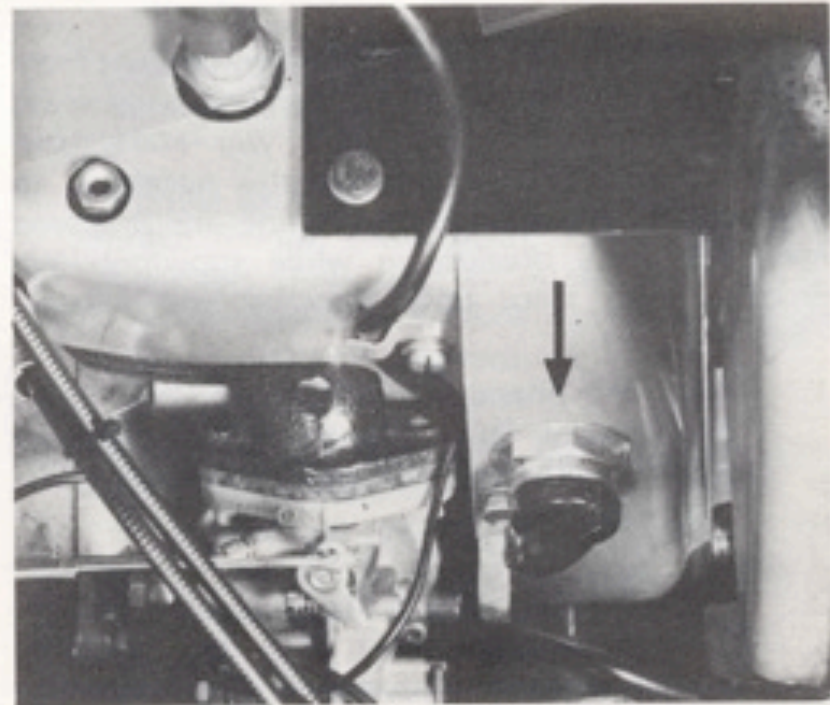


Illustration 3

WARNING

Never attempt to fill the fuel tank while the engine is running or is still hot.

4. Make sure that the handlebar-mounted safety switch is in the ON position.



Illustration 4

5. Move the choke lever to the ON position (down). The carburetor contains a primer button for cold weather starts. Depress primer button for about 15 seconds.



Illustration 5

6. Grasp the recoil handle and pull with a short brisk motion.

CAUTION: DO NOT pull recoil rope to its limit nor allow the rope to snap back. Such use may damage the recoil spring or rope.

7. After the engine starts, use the choke as necessary to keep the engine running during warm-up.
8. After the engine is thoroughly warm, adjust the idle speed, if necessary.

FUEL MIXING

The engine that powers your new Kitty Cat snowmobile is of the two-stroke principle, which requires the lubrication oil to be mixed with gasoline. As this gas-oil mixture is carried through the crankcase, it lubricates the engine's internal moving parts.

WARNING

When mixing fuel or filling your machine fuel tank, do so outdoors or in a well-ventilated building to eliminate the danger of fire or inhaling fumes. Also, keep all lit cigarettes and camp fires at a safe distance.

Mix 25 parts of regular gasoline with 1 part of a high-quality snowmobile oil such as Arctic's Purple Powerlube. This is equal to one quart oil in six gallons gasoline or one pint oil in three gallons gasoline. Always premix the gasoline and oil before filling your machine fuel tank. Using a clean container, fill to about one half full with gasoline, then add the recommended amount of oil and shake well. Then finish filling the container with gasoline and shake again.

CAUTION: A mixture containing too much oil will cause excessive carbon formation, smoking, plug fouling and loss of power. A mixture containing too little oil will cause overheating of the engine with resulting piston seizure or bearing failure.

Do not use outboard motor oil unless specifically formulated for both water-cooled and air-cooled two-cycle engines. Automotive engine oils are also not recommended as lubrication requirements of two-cycle engines differ from four-cycle engines.

Oil and gasoline will not mix well in extreme cold temperatures. Therefore, it is recommended that the gasoline and oil be at room temperature when mixing.

NEW ENGINE BREAK-IN

Avoid full throttle or constant speed operation during the first 2-1/2 gallons or approximately 5 tanks of fuel. Varying the engine speed helps promote proper wearing in of new parts. It is not necessary to use any special fuel mixture ratio other than the recommended ratio (25 to 1) for the break-in period.

WARNING

Engine must be OFF when performing any of the following operations.

MAINTENANCE AND ADJUSTMENTS

The engine on your Kitty Cat snowmobile is equipped with a float-type carburetor. The idle speed and idle mixture screws have been preset at the factory and should not need adjustment. However, if the machine creeps forward when idling, or will not stay running after warm-up, the following adjustment procedure should be used:

If the engine idles too fast, first check to see if the throttle arm (A) rests on the idle speed screw (B). If it does, simply turn idle speed screw (B) counterclockwise until proper idle speed is obtained. If the throttle arm (A) does not rest on the idle speed screw (B), loosen the set screw (C) that secures the throttle cable on the governor linkage. (See illustration 7 on page 10.) Then determine if the throttle returns to idle position. When retightening set screw, make sure that there is a small amount of tension in the control cable in the idle position and that the control operates freely.

If the engine idles too slow and stalls, turn the idle speed screw (B) clockwise until proper engine speed is obtained.

Then adjust the idle mixture screw until engine runs at maximum idle speed. If the speed has changed appreciably, it may be necessary to reset the idle speed screw.

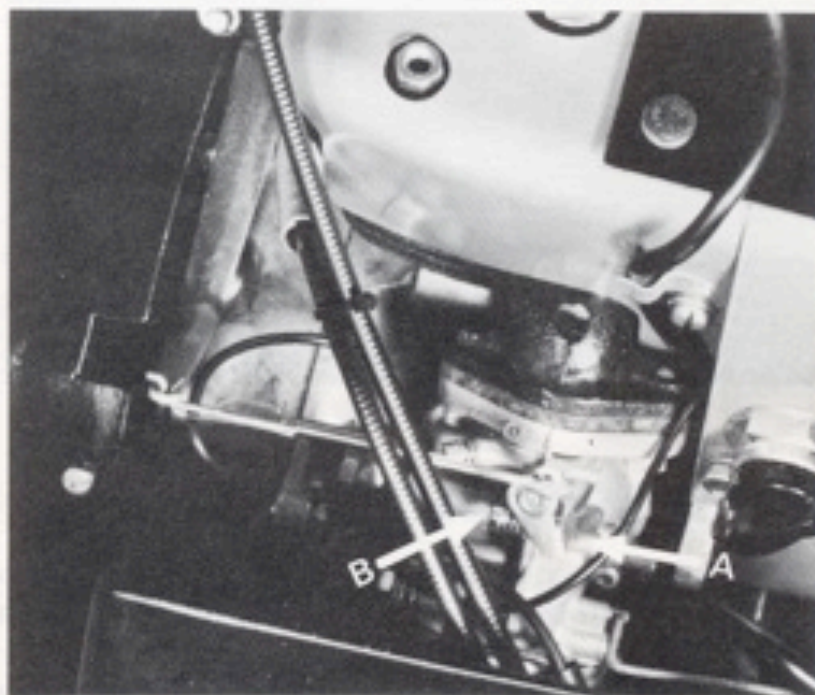


Illustration 6

WARNING

Do not adjust the carburetor or governor while engine is running to avoid unexpected clutch engagement or getting entangled in a moving part.

Frequently observe condition of throttle cable and housing. Replace any cable that is kinked, stretched, frayed or does not operate smoothly.

performance; therefore, changing any part of the governor assembly will not produce better performance but definitely could cause engine damage. If the governor linkage assembly is tampered with or the lead seal is broken, the warranty will be voided.

TRACK ADJUSTMENT

Proper adjustment of the track will avoid "ratcheting" of the drive sprockets and undue wear on both the track and sprockets.

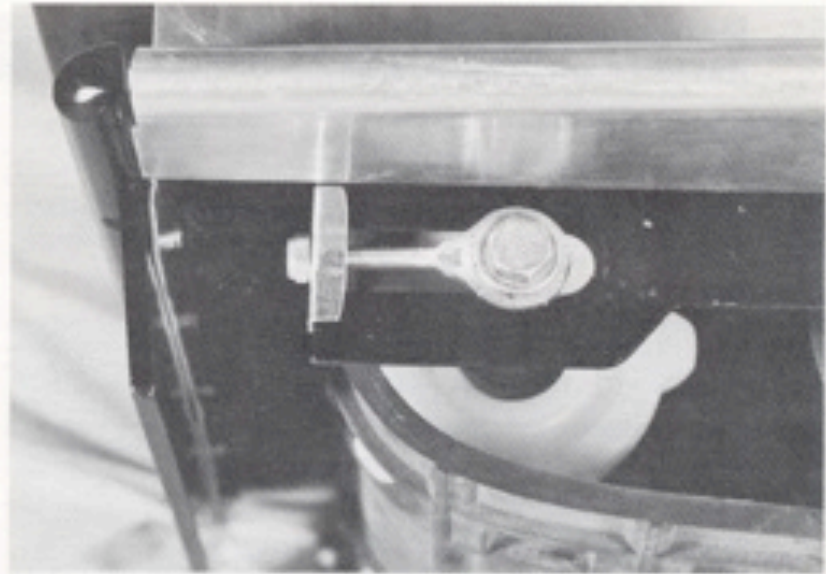


Illustration 9

1. Switch off engine. Disconnect spark plug lead wire.
2. Prop rear of machine up so that the track is off the ground.
3. Loosen bolts on each end of rear axle.
4. Adjust tension adjustment screws until track sag is about one-half inch.

5. Make sure that both tension screws are adjusted an equal amount.
6. Tighten bolts on the rear axle.
7. Connect spark plug lead wire.

CAUTION: The tension adjustment screws are only intended to carry the tension of the track while adjusting. When adjusting track tension, the bolts on the ends of the rear axle must be loosened before tightening the tension screws and must be re-tightened after adjustment.

BRAKE ADJUSTMENT

Remove the chain guard.

The brake can be adjusted by repositioning the jam nuts on the lower end of the brake cable housing. Further adjustment can be obtained by repositioning the retaining pin on the end of the brake cable. Adjust the brake so that it locks tightly, but also releases completely.

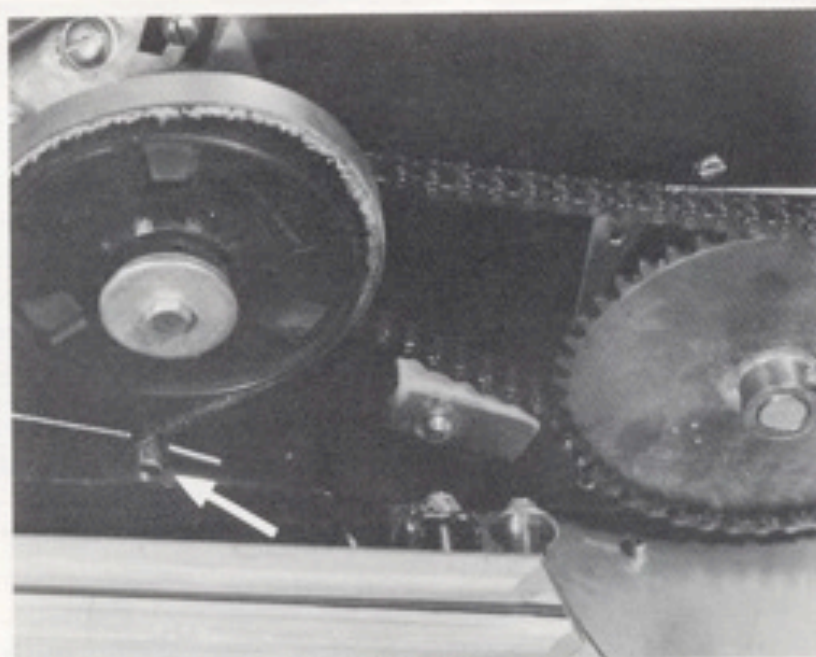


Illustration 10

SKAG REPLACEMENT

The skag is a replaceable wear bar attached to the underside of the skis to aid in turning on hard packed snow and to prevent wear of skis when crossing roads or bare terrain. The condition of the skags should be inspected regularly and they must be replaced when excessively worn.

To replace the skag:

1. Pry push-nut off rear of worn skag.
2. Put new skag in place.
3. Drive new push-nut on rear of skag.

TRANSPORT

To avoid fuel spillage, close the fuel shut-off valve when transporting the Kitty Cat. If the machine needs to be tipped, place it on its right side. If tipped on the left side, the fuel pressure will override the float valve and badly flood the engine. In this condition the engine is very difficult to start, requiring 30 to 50 pulls on the recoil rope.

CHAIN LUBRICATION

The chain should be lubricated after every 10 hours of operation (or more often, if operated in dusty conditions). The recommended lubricant is a dry, graphite-base chain lubricant which can be

obtained in spray cans. Use of this material will avoid dirt buildup on the chain.

If a dry lubricant is not available, lubricate the chain with 2 or 3 drops of engine oil.

At each lubrication, inspect the chain for dirt buildup. If dirt is present, remove the chain, clean in a solvent, replace and lubricate.

CLUTCH BEARING LUBRICATION

When the chain is inspected and lubed (10 hour intervals), place a drop of engine oil on the bronze clutch bearing.

AIR CLEANER AND AIR FILTER

The carburetor air cleaner should be removed and cleaned after every 10 hours of operation. To gain access to the air cleaner, remove the chain guard and the console (see photo). Then remove the snap ring in the air cleaner housing. Take out the two metal screens and the foam screen. Wash in clean solvent and replace. Replace the snap ring, console and chain guard.

FUEL SEDIMENT BOWL AND SCREEN

Remove and clean after every 30 hours of operation.

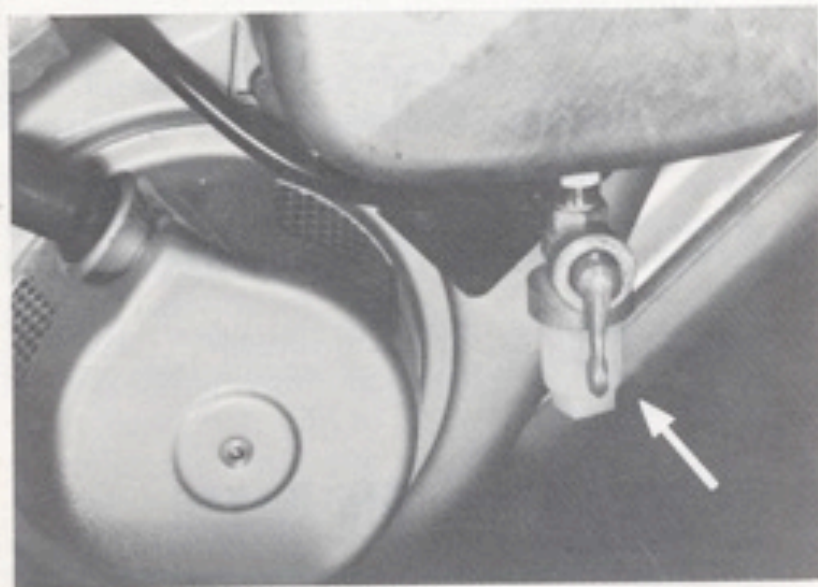


Illustration 11

SPINDLE LUBRICATION

After every 30 hours of operation, remove the ski spindles and lubricate with low-temperature grease. The spindle can be removed by taking out the 5/16 in. bolt on top of the crank and pulling the

entire ski assembly out from the bottom. After lubrication, replace the spindle by sliding back up into the spindle bearing, replacing crank and securing with the 5/16 plain washer, lock washer and bolt.

BLOWER AIR VENTS

It is imperative that the screens on the blower air intake vents on the recoil be kept clean. The results of allowing these vents to become clogged will be serious overheating and probable damage to the engine.

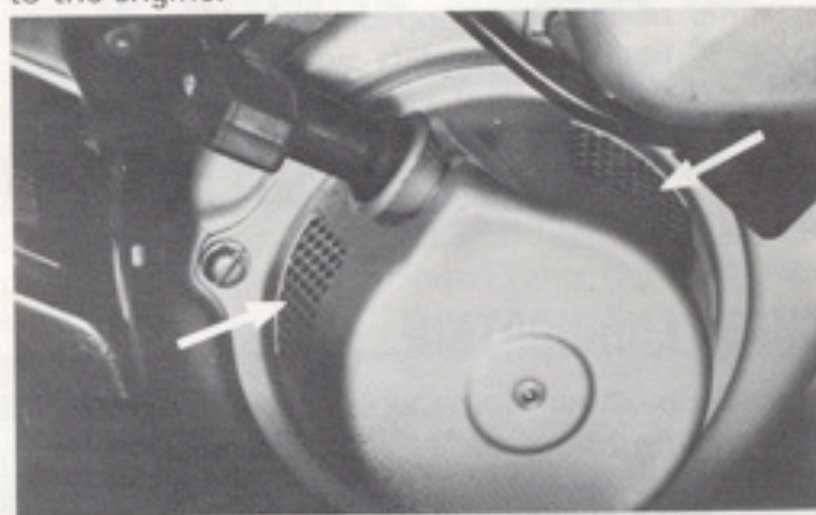


Illustration 12

SUMMER RUNNING

Units operated in dusty conditions should be cleaned frequently and thoroughly. Light lubrication should be applied to all pivot or bearing surfaces to protect and prolong the life of these surfaces.

STORAGE

1. Drain fuel from tank.
2. Start engine. Run at idle speed until all fuel in float chamber is used up.
3. Loosen track.
4. Remove the spark plug and squirt a small amount of Arctic Cat engine preservative into the cylinder and crank engine over several times with recoil starter. Replace spark plug.

KITTY CAT ACCESSORIES

Wheel Kit — Part No. 0134-707

Now your Kitty Cat can be a year-round runner! The kit includes a set of wheels to be mounted on the skis and a summer air filter.

Machine Cover — Part No. 0134-708

An attractive, high-quality cover which will protect your machine during transport or storage.

High Altitude Parts

To compensate for engine power loss at higher altitudes, a No. 68 main carburetor jet (part no. 3000-361) and a 48-tooth chain drive sprocket (part no. 51-048-0041) should be installed. These items are necessary for satisfactory performance at altitudes of 5000 feet and above.

Helmet — Part No. 0164-831

This fully-insulated, SAE-approved helmet is sized especially for children, but provides all the protection and styling of the adult helmets.

KITTY CAT WARRANTY POLICY

Arctic Enterprises, Inc. warrants each new Arctic Kitty Cat to be free from defects in factory materials or workmanship for a period of ninety (90) days from date of sale to the original retail purchaser.

Our obligation under this warranty is expressly limited to the repair or replacement of the part or parts that we determine to be defective. We shall not be responsible for consequential labor costs (unless specified otherwise in writing by Arctic Enterprises, Inc.).

This warranty does not apply to:

1. Units that have been modified in any way, including adjustment or tampering with the engine governor.
2. Units that have been damaged because of accident, negligence or unauthorized repair.
3. Units sold by anyone other than an authorized Arctic dealer.
4. Normal wear of "wear parts" such as: skags, brake linings, drive chain, spark plug, track sprockets, fuel and air filters, etc. (Note: Use on other than snow will cause faster wear and require more frequent maintenance.)
5. Units which have been operated in dusty conditions without having the optional air filter, part no. 3000-711, installed on the carburetor. This condition applies whether or not wheels have been put on the skis.
6. Rental units are warranted to be free of defects in material and workmanship for a period of thirty (30) days.

Warranty repair and warranty claim application must be accomplished by an authorized Arctic dealer.

IDENTIFICATION

The Kitty Cat serial number tag is riveted to the front, right side of the tunnel, just to the rear of the track drive shaft. The engine serial number is stamped on the left side of the engine base plate, about three inches below the output shaft.

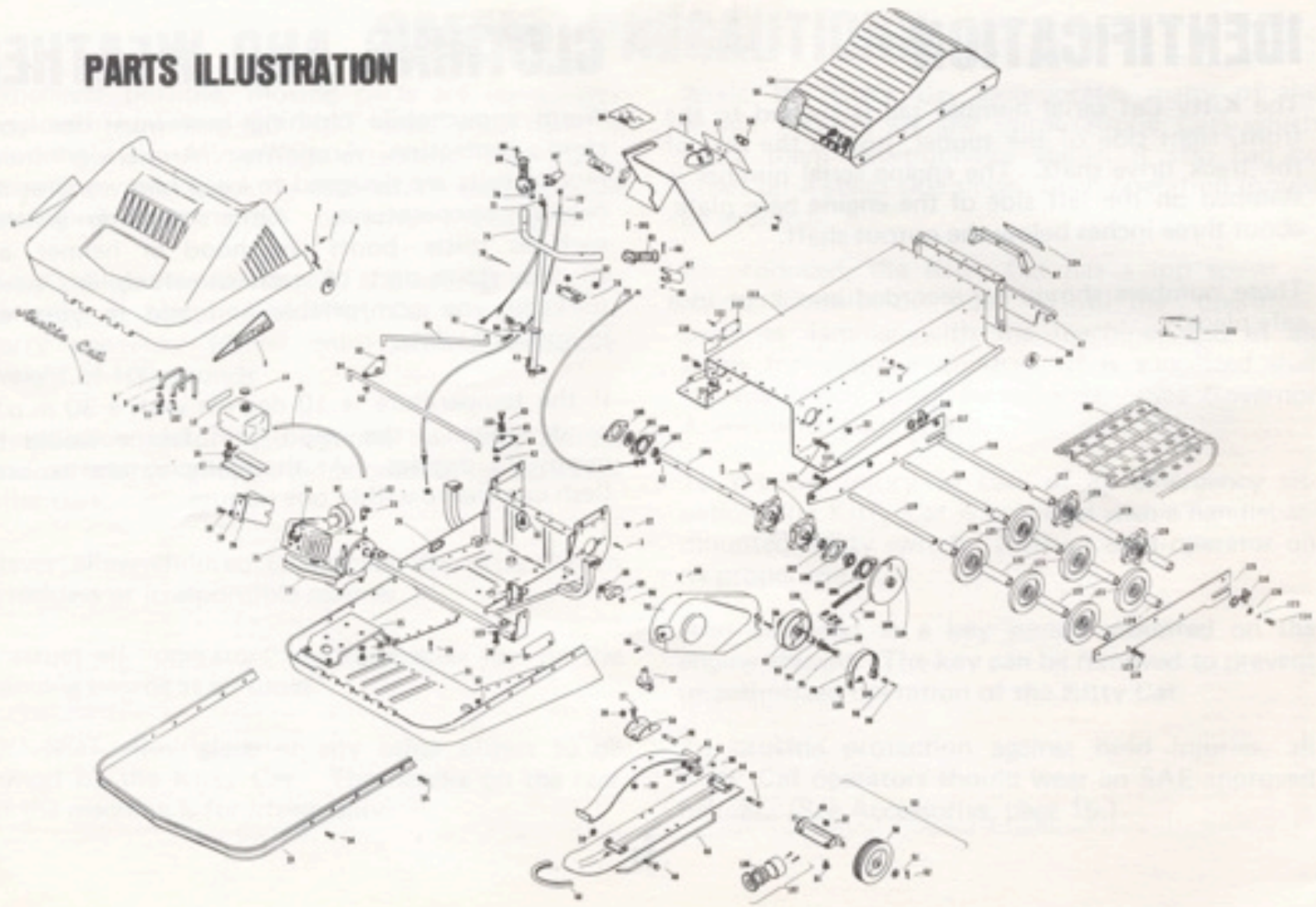
These numbers should be recorded and kept in a safe place.

CLOTHING AND WEATHER

Warm snowmobile clothing is a must for your child's protection. ArcticWear "Arcticrider" snowmobile suits are designed to keep him warm at the coldest temperatures. Other clothing articles, such as mitts, boots and hood or helmet, are an important part of each snowmobiler's needs to keep you comfortable and add to your enjoyment of winter.

If the temperature is 10 degrees with a 30 m.p.h. wind blowing, the wind chill factor would be minus 33 degrees. At that temperature exposed flesh can freeze within one minute.

PARTS ILLUSTRATION



PARTS LIST

Ref.	Part No.	Qty.	Description
1	53-045-0221	1	Hood
2	51-047-0075	2	Spring Latch
3	89-133-0001	45	Rivet 1/8 Dia.x.481 Lg. Steel
4	51-073-0001	2	Reflector, Amber
5	56-014-0882	1	Decal L.H.
6	56-014-0881	1	Decal R.H.
7	56-014-0883	1	Decal Arctic Car Script
8	81-205-0011	2	Screw No. 8-32 NCx1" Lg.
9	51-066-0026	2	Strap, Gas Tank Long
10	51-066-0025	2	Strap, Gas Tank Short
11	83-101-0003	2	Nut No. 8-32 NC
12	56-014-0879	1	Decal, Gas Tank
13	51-021-0005	1	Tank, Fuel
14	51-029-0008	1	Cap, Gas Plain
15	55-064-0012	1	Line, Fuel
16	57-082-0001	1	Filter, Fuel & Shut Off
17	53-063-0008	2	Pad, Rubber Adhesive Back
18	81-205-0012	3	Screw No. 6 mm-1x10 mm Hex. Hd.
19	84-033-0002	4	Washer, Spring Lock 1/4
20	42-056-0051	1	Mount, Fuel Tank
21	57-018-0152	1	Engine (Kaw) 60 cc
22	83-000-0008	7	Nut Lock Snap-In
23	51-056-0287	1	Bracket
24	42-056-0049	1	Mount, Plate Engine
25	42-056-0052	1	Plate, Motor
26	84-223-0001	4	5/16 Split Lock Washer
27	83-121-0010	8	Cap Screw 5/16-18 NCx3/4 H.H.
28	89-206-0001	18	Rivet 3/16 Dia.x.527
29	81-131-0008	4	Cap Screw 3/8-16 NCx1" H.H.
30	51-080-0028	2	Guide, Hood
31	53-088-0006	1	Belly Pan
32	83-115-0001	18	Nut 1/4-20 NC Ectec Hex
33	51-025-0020	1	Bumper
34	82-413-0001	8	Carriage Bolt 1/4-20 NCx3/4 Plated
35	82-413-0002	2	Carriage Bolt 1/4-20 NCx1-3/4 Plated
36	51-056-0271	1	Plate, Rear
37	42-056-0028	2	Spindle, Ski
38	51-056-0278	2	Saddle, Upper
39	83-125-0001	10	Nut, Ectec 5/16-18 NC
40	81-121-0006	4	Cap Screw 5/16-18 NCx2-3/4
41	51-047-0074	2	Spring, Leaf
42	53-025-0012	2	Bumper
43	83-000-0007	4	Nut, Speed 3/8 Flatnut
44	42-000-0001	2	Ski
45	81-121-0016	2	Cap Screw 5/16-18 NCx3-1/2 H.H.
46	51-042-0114	2	Skid, Rod
47	53-025-0013	1	Bumper, Rear

Ref.	Part No.	Qty.	Description
48	53-088-0001	2	Moulding, Ski Tip
49	42-056-0050	2	Bracket, Axle
50	50-052-0012	4	Wheel
51	84-152-0001	4	Washer, Plain 17/32 I.D.x1 OD
52	86-326-0001	4	Pin, Cotter 1/8x1
53	0136-707	2	Wheel Kit
54	53-061-0011	1	Cover, Seat
55	53-063-0005	1	Pad, Foam
56	53-014-0001	1	Logo, Arctic Plate
57	56-014-0875	1	Decal, Dash
58	53-045-0220	1	Console
59	83-000-0006	3	Nut, Speed 5/32
60	56-014-0878	1	Decal, Console
61	56-014-0876	1	Decal, Throttle
62	56-014-0877	1	Decal, Choke
63	81-121-0017	2	Cap Screw 5/16-24 NFx3/4 H.H.
64	51-073-0002	2	Reflector, Red
65	53-026-0015	1	Hand Grip L.H.
66	86-053-0001	2	Pin 1/4x1-5/8
67	53-031-0001	2	Lever, Control
68	88-300-0012	2	Retaining Ring, 1/4 Crescent
69	53-026-0016	1	Hand Grip R.H.
70	53-088-0002	1	Insert, Throttle
71	81-206-0009	2	Screw, No. 4-40 Rd. Hd. Self-Tap.
72	57-076-0015	1	Cable, Throttle
73	57-072-0017	1	Switch, Push-Stop
74	0217-019	1	Spark Plug
75	42-027-0002	1	Handle, Steering
76	80-000-0003	2	Cable Tie, Black
77	3000-517	1	Muffler
78	51-056-0272	1	Bracket, Steering
79	57-076-0014	1	Cable, Brake
80	51-010-0020	1	Clamp, Steering
81	81-111-0001	8	Cap Screw 1/4-20x3/4 H.H.
82	51-042-0117	1	Red, Tie Short
83	51-004-0011	2	Crank, Spindle
84	51-042-0118	1	Red, Tie Long
85	84-123-0002	2	Washer, Plain 5/16 I.D.x1" O.D.x14 Ga.
86	83-101-0005	7	Screw, No. 8-32x3/4 Self-Tap. H.H.
87	53-027-0002	1	Handle, Rear
88	51-047-0073	1	Spring, Idler
89	53-063-0007	1	Tightener, Chain
90	83-000-0009	3	Nut, Push-1/4"
91	53-025-0014	1	Coard, Chain
92	50-011-0008	1	Clutch, Centrifugal
93	51-046-0009	1	Spacer, Clutch
94	84-125-0001	1	Washer, Plain 21/64 I.D.x1-1/2 O.D.x.134

Ref.	Part No.	Qty.	Description
95	81-111-0021	1	Cap Screw 1/4-28 NFx1/2 H.H.
96	51-059-0010	1	Band, Brake
97	3000-516	1	Element, Air Cleaner
98	51-039-0002	1	Pin, Brake Band
99	81-613-0001	1	Screw, Set 1/4-20x1/4 Socket Hd.
100	51-003-0005	4	Flange
101	50-003-0009	2	Bearing, Self Aligning
102	51-046-0080	2	Collar, Locking
103	53-006-0032	1	Track
104	51-043-0063	1	Shaft, Drive
105	86-150-0001	4	Pin, Roll 3/16x1-1/2 Lg.
106	53-048-0002	2	Sprocket Drive
107	50-009-0045	1	Link, Connecting No. 35 H.D.
108	33-009-0023	1	Chain, No. 35x70
109	51-048-0038	1	Sprocket, Drive 42T
	51-048-0041	1	Sprocket, Drive 48T
110	86-158-0001	1	Pin, Roll 1/4 Dia.x1-1/4 Lg.
111	89-131-0001	4	Rivet 3/32 Dia.x.212 Steel
112	53-014-0004	1	Plate, Serial
113	51-044-0019	1	Tunnel
114	81-131-0016	12	Cap Screw 3/8-16 NCx3/4 H.H.
115	52-040-0001	8	Snap
116	51-021-0084	2	Adjuster, Chain
117	42-056-0053	1	Plate, Side R.H.
118	51-058-0018	1	Axle, Rear
119	51-058-0019	2	Axle
120	51-046-0095	4	Spacer-63x.75x1.856
121	50-052-0082	6	Wheel, Bogie
122	51-046-0083	4	Spacer-63x.75x3.562
123	84-223-0001	16	Washer, Spring Lock 3/8
124	51-073-0003	1	Reflector, Red
125	42-056-0054	1	Plate, Side L.H.
126	84-137-0002	2	Washer, Plain 13/32 I.D.
127	51-046-0094	2	Spacer-63x.75x2.825
128	53-048-0001	2	Sprocket, Idler
129	51-046-0092	1	Spacer-63x.75x5.562
130	84-122-0001	2	Washer, Plain 5/16 I.D.x11/16 O.D.x1/16
131	56-032-0245	1	Manual, Operator's
132	84-101-0007	2	Washer, Plain No. 8
133	84-223-0001	2	Washer, Spring Lock 5/16
134	81-201-0002	2	Screw, Hex 1/8-32x3/8
135	83-105-0001	2	Nut, Ectec 1/8-32
136	3000-712	1	Element, Air Filter
137	3000-711	1	Air Filter Assembly
138	53-014-0005	1	Decal, Canadian Compliance
139	87-254-0002	1	Key, 3/16 Sq.x 1/2

PARTS LIST

Part No.	Description	Part No.	Description	Part No.	Description
10000001	...	10000002	...	10000003	...
10000004	...	10000005	...	10000006	...
10000007	...	10000008	...	10000009	...
10000010	...	10000011	...	10000012	...
10000013	...	10000014	...	10000015	...
10000016	...	10000017	...	10000018	...
10000019	...	10000020	...	10000021	...
10000022	...	10000023	...	10000024	...
10000025	...	10000026	...	10000027	...
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10000082	...	10000083	...	10000084	...
10000085	...	10000086	...	10000087	...
10000088	...	10000089	...	10000090	...
10000091	...	10000092	...	10000093	...
10000094	...	10000095	...	10000096	...
10000097	...	10000098	...	10000099	...
10000100	...	10000101	...	10000102	...

Your new Kitty Cat was manufactured by the makers of the famous Arctic Cat snowmobile to provide a safe learning vehicle as well as enjoyable recreation for your youngsters. Arctic engineers have designed this vehicle with safety and reliability uppermost in their minds. Training in the proper operation of the Kitty Cat as well as constant supervision is recommended to provide a safe learning experience for your children.